ELECTRONIC THROTTLE BODIES & RELATED PARTS

Highlights



We are an expert manufacturer with more than 200 ETBs covering 190M+ VIO



Every Standard[®] Electronic Throttle Body is 100% new, never remanufactured and fully calibrated & tested



Gaskets included for a complete repair, where required



What's in your box?™



When OE Fails . . . Trust Standard®





Growing Market

Vehicle manufacturers began using ETBs to improve fuel economy and reduce emissions. Today, there are more than 250 million vehicles on the road with ETBs. High OE failure rates, especially in the gear train, will make ETBs a strong category for years to come.

In the next 5 years, 68 million more vehicles with electronic throttle bodies will enter the Aftermarket "sweet spot" of 6-12 years old.

Service Opportunities:

Electronic throttle bodies use a complex gear train with no oil. Operating in extreme conditions, these gears often rotate back and forth hundreds of times per mile. This leads to high failure rates and service opportunities.



New Vehicles Equipped with Electronic Throttle Bodies







Sales **Opportunities**

The Jeep / Chrysler 2.0L and 2.4L often see ETBs fail before 100,000 miles. The main cause is worn or broken gear teeth inside the ETB.

Standard's premium ETB replacement includes improved geometry and high-strength materials for a better-performing and longer-lasting gear train.

OE PROBLEM

Excessive wear and broken gear teeth on Jeep / Chrysler **Electronic Throttle Bodies**

STANDARD® SOLUTION

Standard's popular S20176 Electronic Throttle Body is designed specifically for Jeep / Chrysler applications. This premium ETB features engineering upgrades including a reinforced gear train that outperforms the original design for durability.

Source: SMP Testing Lab, 2020







Jeep / Chrysler 2.0L & 2.4L

Chrysler 200 (2014-11) Chrysler Sebring (2010-07) Dodge Avenger (2014-08) Dodge Caliber (2012-07)

Dodge Journey (2018-09) **Jeep Compass (2017-07)** Jeep Patriot (2017-07)





Impact on Engine Systems



A worn or malfunctioning ETB may not be able to control the blade as designed — This will lead to decreased fuel mileage and acceleration problems



Electronic Throttle Bodies





A rough idle, stalling, or surging are all signs the throttle position sensor may not be functioning properly



ETBs usually fail because of wear on the gear train and bearings from age and mileage — **Contamination can also** cause an ETB to fail



What's New

ETBs are one of the fastest growing categories in the industry — Standard[®] is committed to regularly introducing new Electronic Throttle Bodies.

For the most recent applications, check the online catalog at StandardBrand.com.



S20449 Hyundai & Kia 2.0L (2022-15) **VIO: 267K**





Electronic Throttle Bodies





S20450 Hyundai & Kia V6 (2019-12) VIO: 638K

S20453 Jeep / RAM 3.0L (2023-14) **VIO: 225K**







Top Movers: Electronic Throttle Bodies

IMPORT APPLICATIONS



S20058 Nissan / Infiniti Cars & SUVs (2009-02)



S20129 Toyota Cars & SUVs (2007-03)

DOMESTIC **APPLICATIONS**



S20176 Chrysler / Dodge / Jeep Cars & SUVs (2018-07)



S20062 Ford / Lincoln Trucks & SUVs (2020-11)



Electronic Throttle Bodies





Related Parts

In addition to the highest-quality replacement Electronic Throttle Bodies, Standard[®] offers a full line of key components necessary to repair the electronic throttle control system.



Throttle Position Sensors

Monitors the air intake to the engine and sends information to the vehicle's ECU

Standard[®] Throttle Position Sensors maintain specific installed outputs to match the original

More than 375 TPS available with coverage through model year 2020



Variable Intake Manifold Actuators

Controls the airflow within the intake manifold

Standard[®] Variable Intake Manifold Actuators are designed with premium components to prevent intake linkage failure and deliver long service life

Coverage through model year 2023 for import and domestic vehicles



Electronic Throttle Bodies



Accelerator Pedal Sensors

Indicates the position of the throttle pedal and sends information to the vehicle's ECU

Standard[®] Accelerator Pedal Sensor assemblies are 100% tested to ensure the most accurate output versus pedal position

More than 480 APS available with coverage through model year 2023

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ETB Connectors

High-quality direct replacement that eliminates the need for a harness, replacing only the damaged connector for a cost-effective repair solution

All Standard[®] Electrical Connectors are 100% tested for proper mechanical and electric fit, form and function

Coverage through model year 2023 for import and domestic vehicles





Engineering Improvements

After identifying weaknesses in the OE electronic throttle body, Standard[®] engineers capitilized on their extensive gear design experience to develop a stronger, longer-lasting ETB gear. Let's look at how upgrades to Standard[®] S20176 helped solve the OE problem.



Standard[®] engineers improved the gear stiffness by increasing tooth thickness and decreasing overall tooth length to build a more durable gear

Source: SMP Testing Lab, 2020



Electronic Throttle Bodies



After studying the failed **OE unit, we increased face** width on the Standard[®] gear by 17% to reduce stress on the gear teeth



We manufacture gears out of premium application-specific materials to ensure performance in high-load and high-temperature conditions

Gear Durability Testing & Results

Standard[®] engineered design improvements for our premium S20176 replacement ETB for the failure-prone Jeep / Chrysler applications, outperforming the original for durability and service life.

Failure (Hours) Avg. Test Duration until

100

90

80

70

60

50

40

30

20

10

100

90

80

70

60

50

40

30

20

10

est Duration until Failure (Hours)

OE 1



Standard® outperforms the original for durability

Gear Durability Testing OE vs. Standard®



Gear Durability Testing OE to Standard® Comparison







Standard[®] Engineering

A Closer Look

Premium ETBs start with premium components and innovative design. Here's how Standard[®] goes the extra mile with our popular S20006 Electronic Throttle Body for latemodel GM SUVs and trucks.









Electronic Throttle Bodies

Stainless Steel Gears

Standard[®] gearset is made of stainless steel and conforms to the highest standards of precision for a better-performing ETB

Totally Enclosed Contact Brushes

Our PCB and contact brushes are totally enclosed and separate from the gearset and other moving parts. Motor contacts are plated to minimize contact resistance and resist corrosion. Screw holes include steel compression limiters to prevent plastic cracking.

Components Designed to Last Longer

Standard[®] engineered a large 5mm screw tip to come into contact with the steel gear to resist wear over long-term use

Source: SMP Testing Lab, 2020

Testing and Validation

Our ETBs are the result of superior design and the testing proves it.

Standard's superior quality stands up to the most severe underhood conditions and strenuous demands of today's engines – the competition did not.

We design and validate our end-ofline testing equipment to make certain every ETB that leaves our facility performs up to our critical standards.

Visit **StandardETB.com** for detailed test results.

COMPETITION



After only 10 days of testing, the competitor's ETB failed with a cracked compound gear

Inherent design flaws rendered the competitor's unit unusable









Even after 45 days of endurance testing, our ETB was intact and fully operational

Standard[®] delivers a premiumquality ETB that performs under the toughest conditions

Source: SMP Testing Lab, 2020





Expert Manufacturing

As an expert Electronic Throttle Body manufacturer, we maintain complete quality control throughout the entire manufacturing process. We assemble and calibrate the components and validate output voltages to ensure they match OE for fit, form and function. Standard[®] ETBs are application-specific and precision engineered for the units they are replacing.





Electronic Throttle Bodies



(Not Remanufactured) Electronic Throttle Bodies







Standard[®] Quality

To ensure quality and reliability, every Standard[®] ETB is 100% new, never remanufactured. Because of this commitment to delivering premium new units, technicians won't encounter comebacks due to worn items in a partial rebuild.

Custom elastomeric seal protects sensor from environmental underhood elements such as dust, vapor, and liquids

Undergoes extensive testing to ensure quality and reliability out of the box

> All Standard[®] manufactured ETBs are built in our North American IATF **16949-certified facility**



Electronic Throttle Bodies









A Closer Look at Our Premium ETBS



Housing

Our housing is made of corrosionresistant aluminum and CNC-machined to a surface finish of 0.4 microns. Plus, we use Computational Fluid Dynamic (CFD) software to verify the velocity, mass air flow, and pressure losses through the electronic throttle body.



Throttle Plate

Our brass and aluminum throttle plates are CNC-machined with tolerance less than 0.001 inches.



Electronic Throttle Bodies





Gear Train

Designed and simulated using sophisticated gear design software and precision-molded in the U.S.A., our double reduction gear train uses powder metal and plastic materials to prevent gears from becoming overstressed.



Bearings

We double-seal both our deepgrooved ball bearings and drawn cup needle roller bearings to control the amount of air leakage from the bearings into the intake. Plus, our bearings are designed to operate in the housing between -40°F and 284°F.



Throttle Plate Shaft

Our stainless steel throttle plate shaft is precision-machined and centerless ground to ensure proper alignment of the throttle plate in the throttle bore, and low friction when used with precision needle roller bearings.



Motor

Our motors are rated for exceptional life in temperatures ranging from -40°F to 248°F. Plus, our motor's integrated ball bearing helps minimize cogging torque and our dynamometer testing ensures OEmatching performance.









Standard[®] **Pro Training Tech Tip**

Standard[®] Pro Trainers have installed hundreds of ETBs and trained thousands of technicians. Here's what they say to look out for during an ETB install.

Many ETB problems are caused by a loose pin fit at the electrical connector — **Do your customer a favor** and replace the pigtail connector when you're replacing the ETB



Electronic Throttle Bodies





For some vehicles, relearning procedures are simple — **Operate the engine for two** minutes in park with AC off, two minutes in park with AC on, two minutes in drive with AC off, and two minutes in drive with AC on



High idle or intermittent stalling are common concerns after replacing an ETB if the proper relearn procedure isn't followed — Refer to service information to verify if and how to perform a relearn for the vehicle you're working on



Standard[®] Professional Training

Award-Winning In-Person, Live Virtual, and Online Learning

Standard[®] Pro Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of Standard[®] training, our extensive YouTube video library has over 500 technical and installation videos.





Available Classes

Ford Electronic Throttle Control

GM Electronic Throttle Control

Diagnosing VW Drive By Wire

Electronic Throttle Control Fundamentals

Throttle Body Diagnostics





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Available Classes

Torque Management and Electronic Throttle Systems

Honda / Acura Diagnostics

Nissan / Infiniti Diagnostics

Ford Gas Engines Update

VW / Audi Diagnostics

GM Engine Controls

Toyota / Lexus Diagnostics

For information on replacing Electronic Throttle Bodies, search "Throttle" on the StandardBrand YouTube channel

