### ELECTRONIC THROTTLE BODIES & RELATED PARTS

We are an expert manufacturer with more than 240 ETBs covering over 210M vehicles



Every Standard<sup>®</sup> Electronic Throttle Body is 100% new, never remanufactured and fully calibrated & tested



Popular Standard<sup>®</sup> ETBs include new gaskets for a quicker installation

### What's in your box?<sup>™</sup> Here's what's in ours.





## Growing Market

Electronic throttle bodies have replaced traditional cable-operated throttle bodies and are a key component of electronic control systems. ETBs are now standard components found on all new internal combustion engine-powered vehicles, including hybrids.

This category, which barely existed 20 years ago, is one of the fastest growing underhood segments in the industry.

- series of gears



### Why ETBs Fail

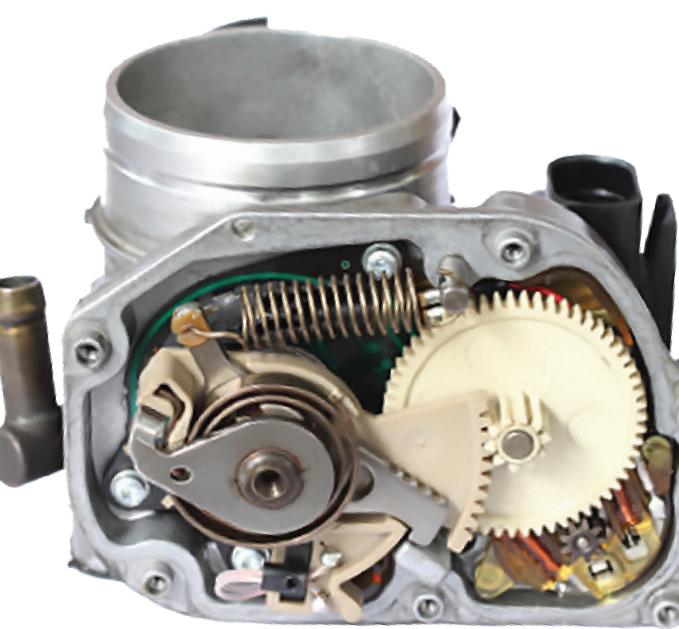
• Electronic throttle bodies are largely comprised of wearable mechanical components

• The throttle plate is opened and closed by an electric motor using a

• There is no oil or lubrication system for the gear train of an ETB

• Over time, the gear teeth can wear, causing ETB failure

• Additionally, ETBs encounter harsh underhood conditions and contamination, which can cause them to fail





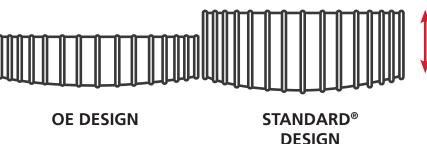
# Opportunities

The Jeep / Chrysler 2.0L and 2.4L often see ETBs fail before 100,000 miles. The main cause is worn or broken gear teeth inside the ETB.

Standard's S20176 ETB features improved geometry and higher-strength materials for a better-performing and longerlasting gear train.

The gear teeth prematurely wear because of poor geometry and a softer material



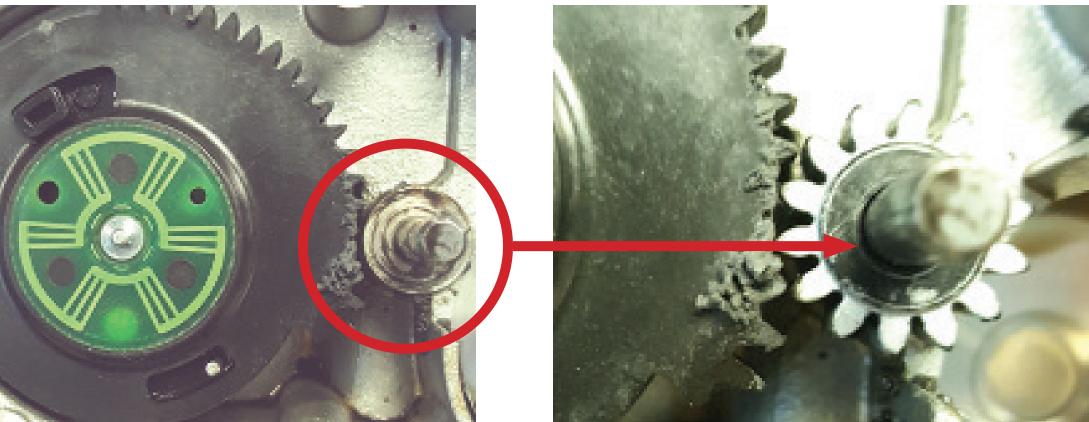


Increased the face width of the gear to reduce stress on the teeth

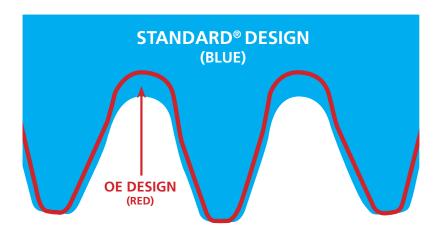


**Electronic Throttle Bodies** 

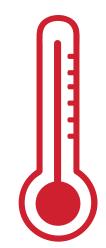
### **OE PROBLEM**



### **STANDARD<sup>®</sup> SOLUTIONS:**



Improved the geometry of the gear teeth to improve strength

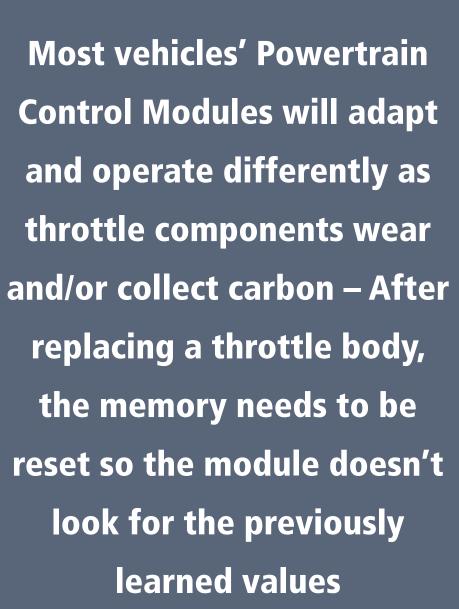


Upgraded the integrity of the gear by using a higherstrength, heat-resistant material





### Impact on Engine Systems

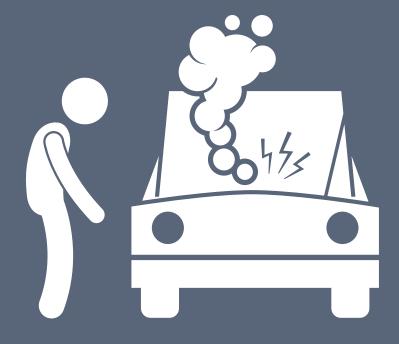








**Electronic Throttle Control is utilized for** torque control from the powertrain – An error in the throttle will affect the engine's performance, and other faults, such as a faulty wheel speed sensor, will affect the throttle control system



Loss of one throttle position sensor signal (there are multiples) can put the vehicle into "limp in" mode so as to avoid a false acceleration event

# What's New

Electronic throttle bodies are one of the fastest growing categories in the industry. Standard<sup>®</sup> is committed to regularly introducing new numbers in this category for import and domestic vehicles.

For the most recent applications, check the online catalog at StandardBrand.com.









**Electronic Throttle Bodies** 



**S20500** General Motors 2.0L / 3.6L (2022-13) VIO: 1.9M



**S20482** Lexus / Toyota 2.5L (2024-18) VIO: 2.4M





**S20499** Hyundai / Kia 2.0L (2016-11) VIO: 1M









# **Top Movers: Electronic Throttle Bodies**

### IMPORT APPLICATIONS



**S20058** Nissan / Infiniti Cars & SUVs (2009-02)



S20129 Toyota / Scion Cars & SUVs (2007-03)

### DOMESTIC APPLICATIONS



S20176 Chrysler / Dodge / Jeep Cars & SUVs (2018-07)



S20019 GM Cars, Trucks, SUVs & Vans (2017-09)



**Electronic Throttle Bodies** 





## **Related** Parts

In addition to the highest-quality replacement Electronic Throttle Bodies, Standard<sup>®</sup> offers a full line of key components necessary to keep the electronic throttle control system operating as designed.



#### **Throttle Position Sensors**

vehicle's ECU

outputs to match the original



#### **Variable Intake Manifold Actuators**

Controls the airflow within the intake manifold

Standard<sup>®</sup> Variable Intake Manifold Actuators are designed with premium components to prevent intake linkage failure and deliver long service life

**Coverage through model year 2023 for import and domestic vehicles** 



**Electronic Throttle Bodies** 

- Monitors the throttle plate angle and sends information to the
- Standard<sup>®</sup> Throttle Position Sensors maintain specific installed
- More than 280 TPSs available with coverage through model year 2021

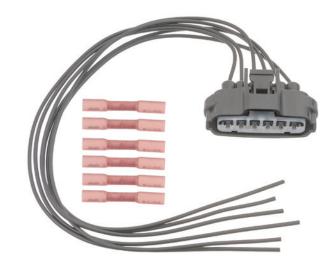


#### **Accelerator Pedal Sensors**

Indicates the position of the throttle pedal and sends information to the vehicle's ECU

Standard<sup>®</sup> Accelerator Pedal Sensor assemblies are 100% tested to ensure the most accurate output versus pedal position

Nearly 400 APSs available with coverage through model year 2023

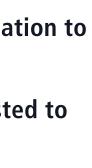


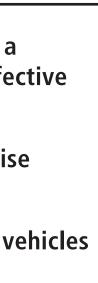
#### **ETB Connectors**

High-quality direct replacement that eliminates the need for a harness, replacing only the damaged connector for a cost-effective repair solution

All Standard<sup>®</sup> Electrical Connectors are 100% tested for precise mechanical and electric performance

**Coverage through model year 2024 for import and domestic vehicles** 







## **Gear Durability Testing &** Results

Standard<sup>®</sup> engineered design improvements for our premium S20176 replacement ETB for failure-prone Jeep / Chrysler applications, outperforming the original for durability and service life.

SMP engineers developed a gear durability test that simulates the loading that leads to failures on OE units. The throttle plate is continuously rotated ten degrees every second while the throttle plate is in nearclosed position until the ETB is unable to open or close due to a mechanical failure.



Failure (Hours) Avg. Test Duration until

est Duration until Failure (Hours)

100

90

80

70

60

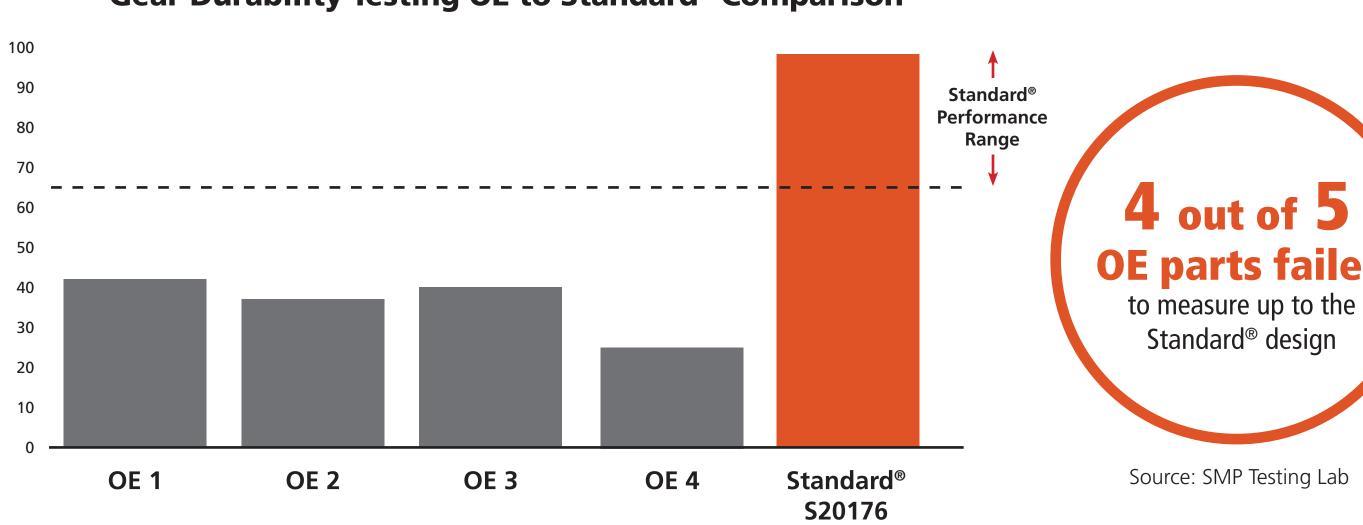
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40

30

20

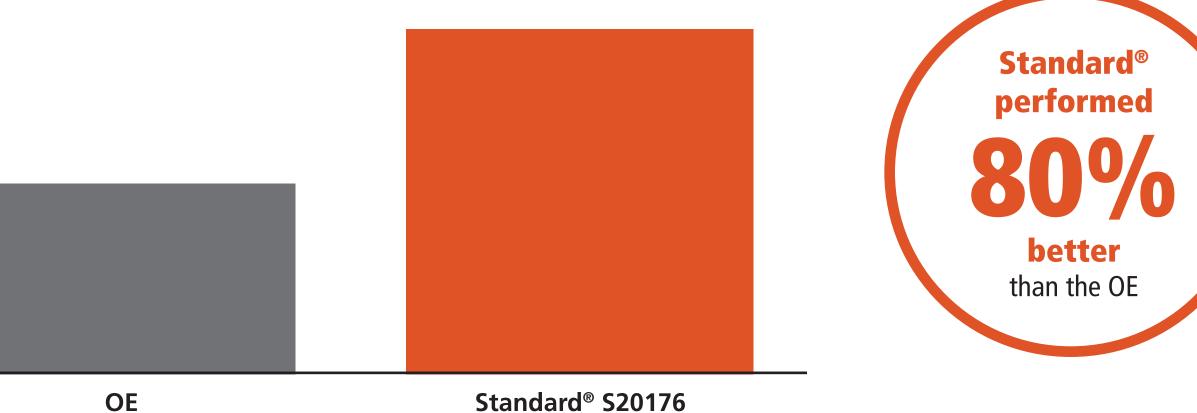
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### **Standard® outperforms the original for durability**

**Gear Durability Testing OE vs. Standard®** 



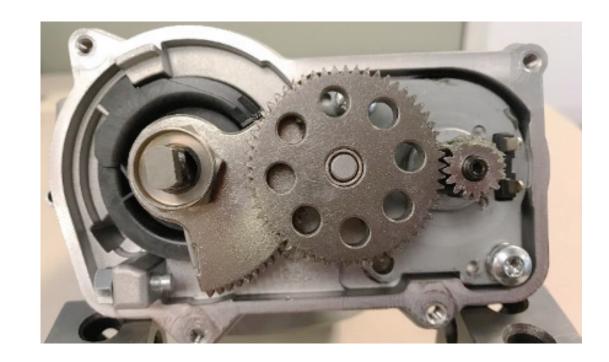
**Gear Durability Testing OE to Standard® Comparison** 



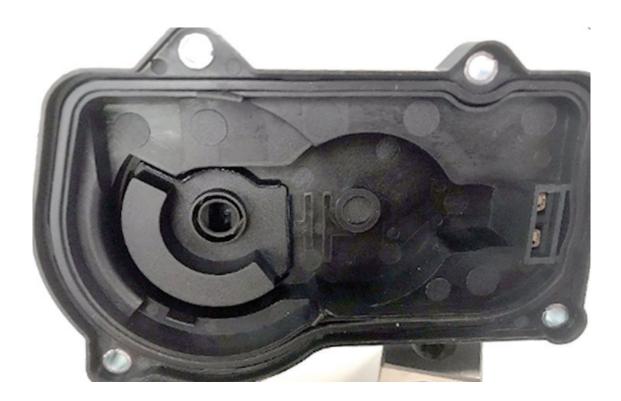
# **Standard**<sup>®</sup> Engineering

### A Closer Look

Premium ETBs start with premium components and innovative design. Here's how Standard<sup>®</sup> goes the extra mile with our popular S20006 Electronic Throttle Body for latemodel GM SUVs and trucks.









**Electronic Throttle Bodies** 

#### **Stainless Steel Gears**

Standard<sup>®</sup> gearset is made of stainless steel and conforms to the highest standards of precision for a better-performing ETB.

#### **Totally Enclosed Contact Brushes**

Our contact brushes are totally enclosed and separate from the gearset and other moving parts. Motor contacts are plated to minimize contact resistance and resist corrosion. Screw holes include steel inserts to limit compression and prevent plastic cracking.

#### **Sealed Construction**

Elastomeric seal protects sensor from harsh underhood conditions to prevent contamination, improving reliability.

Source: SMP Testing Lab, 2020









## Testing and Validation

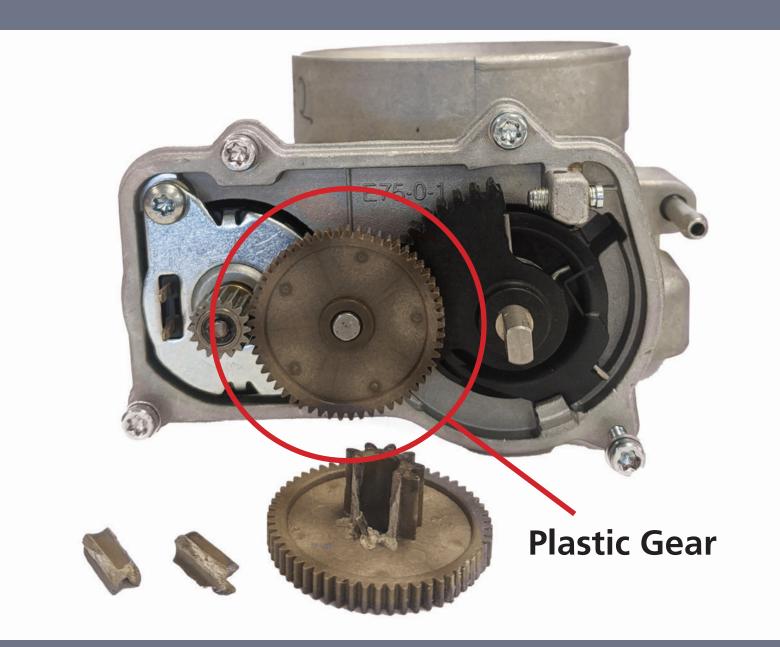
### Our ETBs are the result of superior design and the testing proves it.

Standard's superior quality stands up to the most severe underhood conditions and strenuous demands of today's engines – the competition does not.

We design and validate our end-ofline testing equipment to make certain every ETB that leaves our facility performs up to our critical standards.

Visit StandardBrand.com for detailed test results.

### COMPETITION



After only 10 days of testing, the competitor's ETB failed with a cracked compound gear

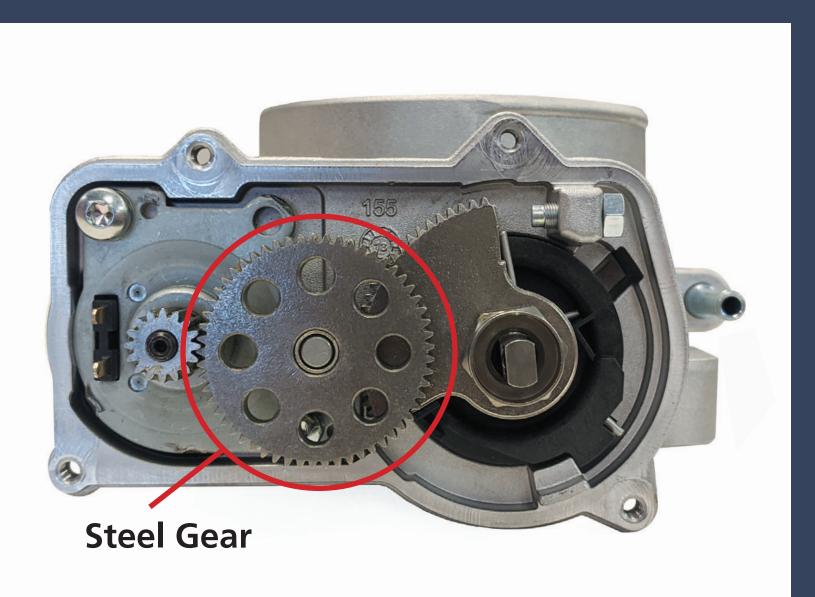
Inherent design flaws rendered the competitor's unit unusable



**Electronic Throttle Bodies** 







Even after 45 days of endurance testing, our ETB was intact and fully operational

Standard<sup>®</sup> delivers a premiumquality ETB that performs under the toughest conditions

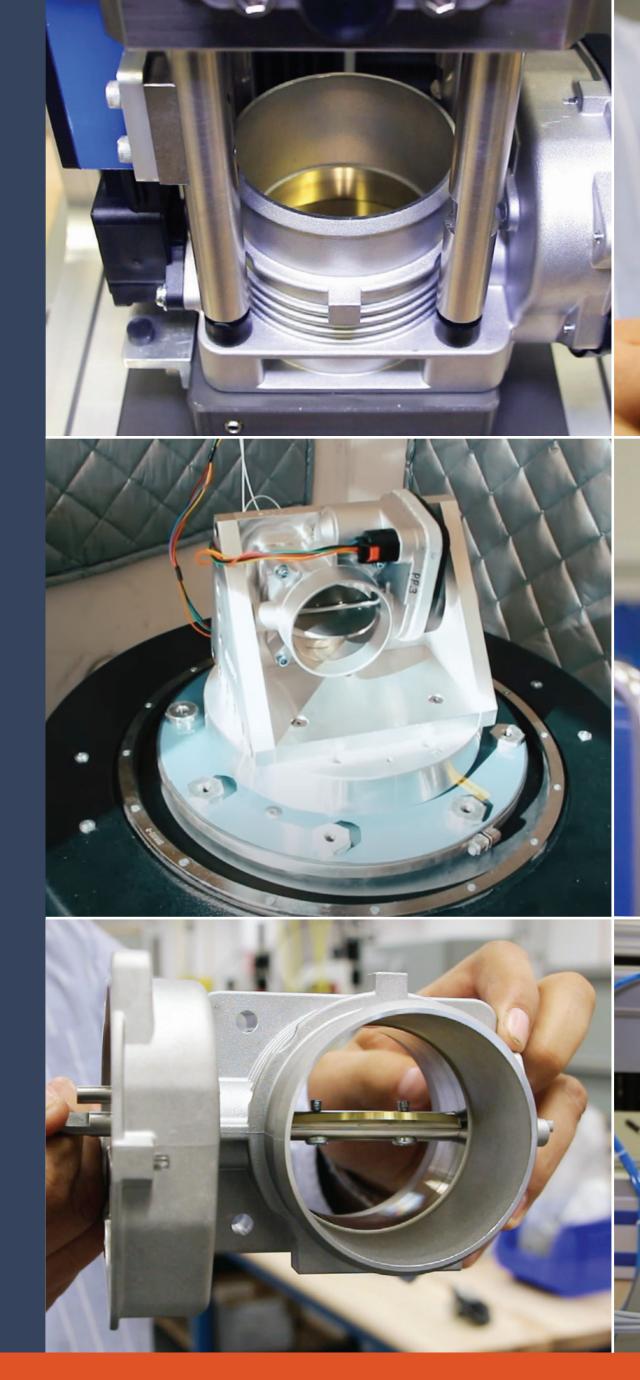
Source: SMP Testing Lab, 2020



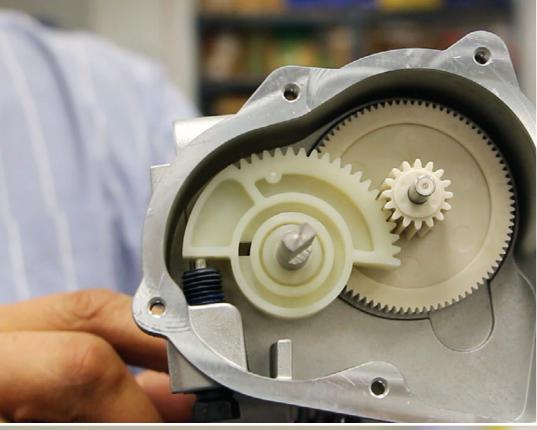


## Expert Manufacturing

As an expert Electronic Throttle Body manufacturer, we maintain complete quality control throughout the entire manufacturing process. We assemble and calibrate the components and validate output voltages to ensure they match OE for proper fit and precise performance. Standard<sup>®</sup> ETBs are application-specific and precision engineered for the units they are replacing.

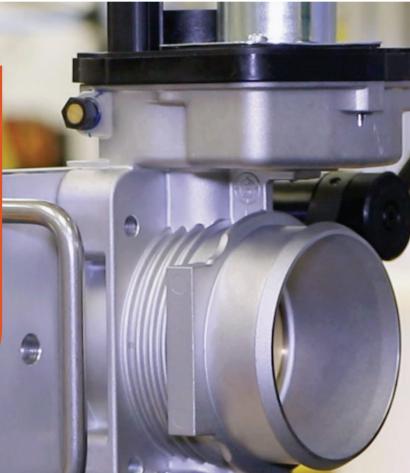


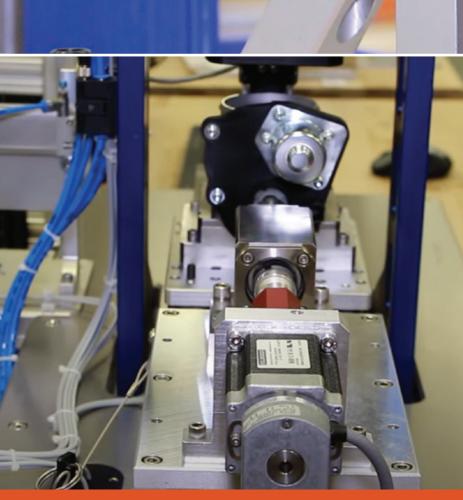




### 100% NEW

(Never Remanufactured) Electronic Throttle Bodies









# **Standard**<sup>®</sup> Quality

To ensure quality and reliability, every Standard<sup>®</sup> ETB is 100% new, never remanufactured. Because of this commitment to delivering premium new units, technicians won't encounter comebacks due to worn items in a partial rebuild.

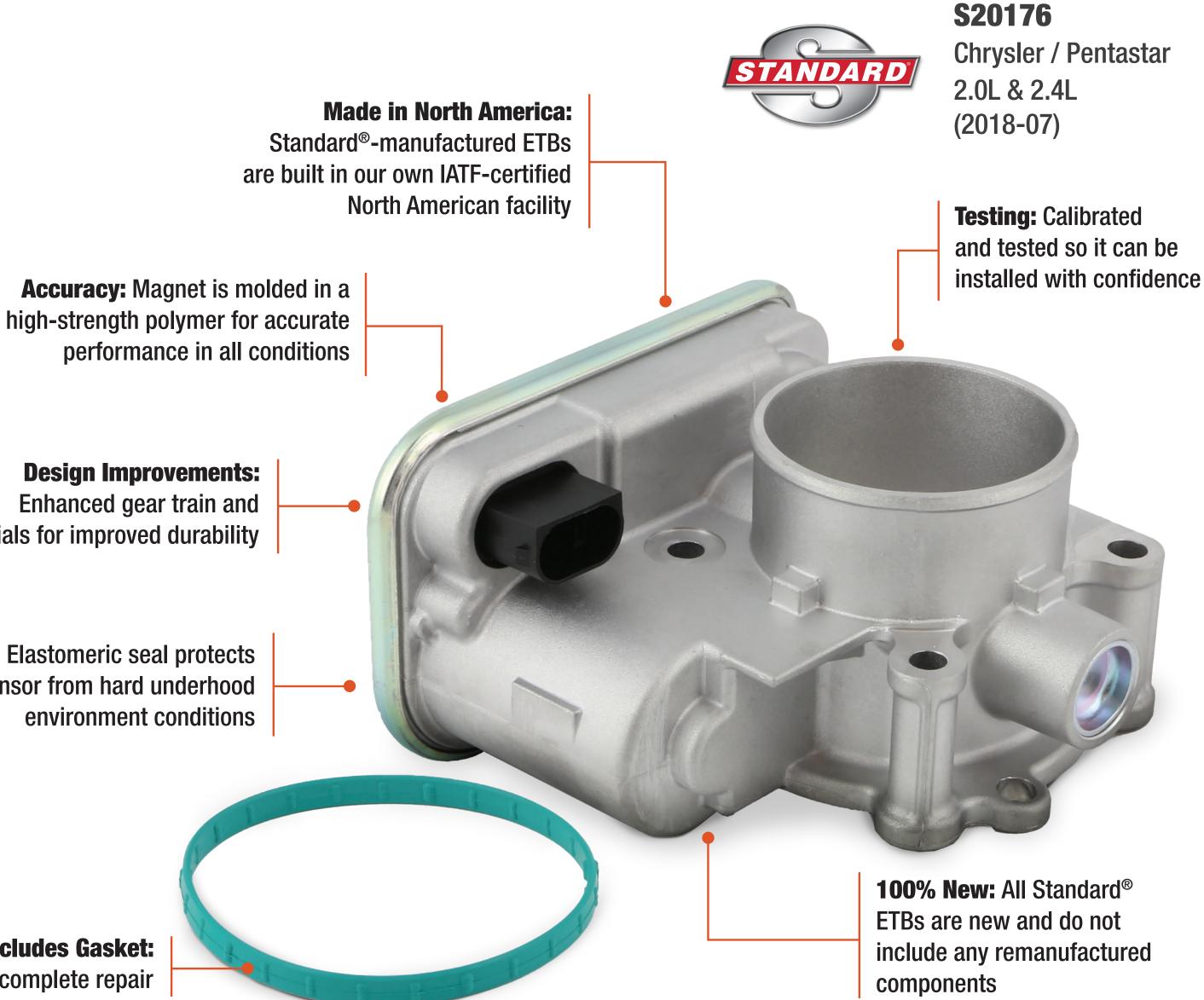
Enhanced gear train and materials for improved durability

**Durability:** Elastomeric seal protects sensor from hard underhood environment conditions

> **Includes Gasket:** for a complete repair



**Electronic Throttle Bodies** 





## **A Closer** Look at Our Premium ETBS



#### Housing

Our housing is made of corrosionresistant aluminum and CNC-machined to a surface finish of 0.4 microns. Plus, we use Computational Fluid Dynamic (CFD) software to verify the velocity, mass air flow, and pressure losses through the electronic throttle body.



#### **Throttle Plate**

**Our brass and aluminum throttle plates** are CNC-machined with tolerance less than 0.001 inches.



**Electronic Throttle Bodies** 





#### **Gear Train**

**Designed and simulated using** sophisticated gear design software and precision-molded in the U.S.A., our double reduction gear train uses powdered metal and high-strength synthetic materials to prevent gears from failing.



#### **Bearings**

We double-seal both our deepgrooved ball bearings and drawn cup needle roller bearings to control the amount of air leakage from the bearings into the intake. Plus, our bearings are designed to operate in the housing between -40°F and 284°F.



#### **Throttle Plate Shaft**

Our stainless steel throttle plate shaft is precision-machined and centerless ground to ensure proper alignment of the throttle plate in the throttle bore, and low friction when used with precision needle roller bearings.



#### Motor

Our motors are rated for exceptional life in temperatures ranging from -40°F to 248°F. Plus, our motor's integrated ball bearing design helps minimize cogging torque and our dynamometer testing ensures OEmatching performance.







# **Standard**<sup>®</sup> **Pro Training Tech Tips**

Standard<sup>®</sup> Pro Trainers have installed hundreds of ETBs and trained thousands of technicians. Here's what they say to look out for during an ETB installation.



Many ETB problems are caused by a loose pin fit at the electrical connector — **Do your customer a favor** and replace the pigtail connector when you're replacing the ETB



**Electronic Throttle Bodies** 



For some vehicles, relearning procedures are simple — **Operate the engine for two** minutes in park with AC off, two minutes in park with AC on, two minutes in drive with AC off, and two minutes in drive with AC on



**High idle or intermittent** stalling are common concerns after replacing an ETB if the proper relearn procedure isn't followed — Refer to service information to verify if and how to perform a relearn for the vehicle you're working on



# Standard® Professional Training

### Award-Winning In-Person, Live Virtual, and Online Learning

Standard<sup>®</sup> Pro Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of Standard<sup>®</sup> training, our extensive YouTube video library has over 650 technical and installation videos.





**Available Classes** 

**Diagnosing VW Drive By Wire** 

**Electronic Throttle Control 2023** 

**Electronic Throttle Control Fundamentals** 

Ford Electronic Throttle Control

**GM Electronic Throttle Control** 

**Throttle Body Diagnostics** 







**Available Classes** 

Ford Gas Engines Update

**GM Engine Controls** 

Honda / Acura Diagnostics

**Nissan / Infiniti Diagnostics** 

**Torque Management and Electronic Throttle Systems** 

**Toyota / Lexus Diagnostics** 

**VW / Audi Diagnostics** 

For information on replacing Electronic Throttle Bodies, search "Throttle" on the StandardBrand YouTube channel

