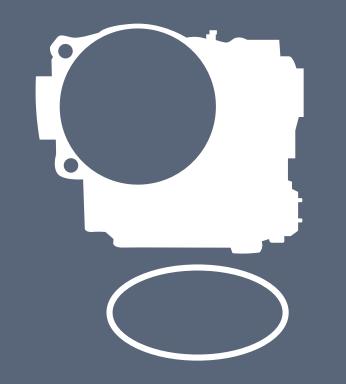
ELECTRONIC THROTTLE BODIES

& RELATED PARTS



WHAT'S IN YOUR BOX? HERE'S WHAT'S IN OURS.





Popular Standard[®] Electronic Throttle Bodies include new gaskets for a quicker installation



Every Standard® Electronic
Throttle Body is 100% new,
never remanufactured and fully
calibrated & tested



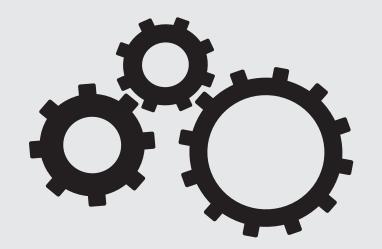
We are an expert manufacturer with more than 230 ETBs available for import and domestic vehicles

Why ETBs Fail

Although they are called 'Electronic' Throttle Bodies, ETBs are not entirely electronic. They rely on a mechanical gear train to open and close the throttle blade. This gear train can fail early if it is not manufactured using the highest-quality materials and advanced manufacturing processes. Many OE manufacturers fail to do so, creating ETBs that fail far sooner than they should.

How do ETBs work?

Electronic throttle bodies are actually mechanical components. An electric motor turns gears which mechanically open and close the throttle plate to control the airflow into the engine.



How do ETBs fail?

- There is no oil or lubrication system for the gear train of an ETB
- Over time, the gear teeth can wear, causing ETB failure
- ETBs are exposed to harsh underhood conditions and contamination which can cause them to wear faster



OE ETB with an all-plastic gear train



Opportunities

Jeep and Chrysler 2.0L and 2.4L throttle bodies often fail well before 100,000 miles. This is due to a poor design which results in worn or broken gear teeth inside the ETB.

Standard® identified this issue and improved the internal design of the ETB.

The Standard® S20176 features improved geometry as well as high-strength materials. The result is a better-performing and longer-lasting Electronic Throttle Body.

STANDARD® DESIGN IMPROVEMENTS

The electronic throttle bodies on the Chrysler / Pentastar 2.0L and 2.4L are known for their high failure rates.

OE PROBLEM

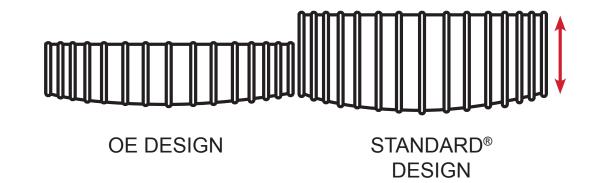
The gear teeth prematurely wear because of poor geometry and a soft material

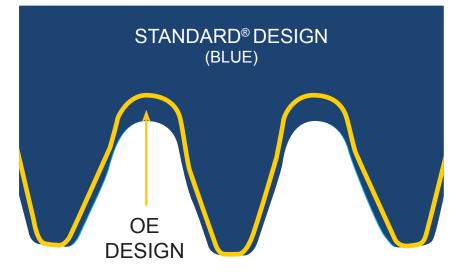




STANDARD® SOLUTIONS

- 1. Increased the face width on the gear by 17% to reduce stress on the gear teeth
- 2. Improved the geometry of the gear teeth to make them stronger (thicker teeth with a slightly shorter overall length)
- 3. Upgraded the material to Nylon 66, a higher strength, heat-resistant material





The result is an ETB that outlasts the original



Impact on Engine Systems



Most vehicles' powertrain control modules will adapt and operate differently as throttle components wear and/or collect carbon. After replacing a throttle body, the memory needs to be reset so the module doesn't look for the previously learned values



Electronic Throttle Control is utilized for torque control from the powertrain. An error in the throttle will affect the engine's performance, and other faults, such as a faulty wheel speed sensor, will affect the throttle control system



Loss of one throttle position sensor signal (there are multiples) can put the vehicle into "limp mode" so as to avoid a false acceleration event

What's New

As many manufacturers design new or reconfigure their existing engine packages, new throttle body designs are being introduced on new vehicles every year.

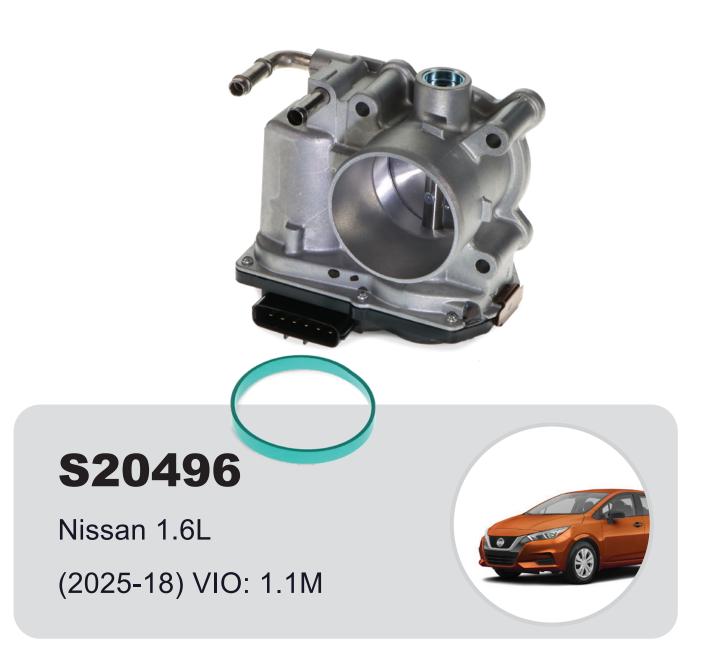
Standard® is regularly releasing new numbers in this category for late-model import and domestic vehicles.

For the most recent applications, check the online catalog at **StandardBrand.com**.









TOP MOVERS RANKED:

Electronic Throttle Bodies

IMPORT APPLICATIONS



S20197

Toyota / Lexus
Trucks & SUVs
(2022-04)





S20229

Hyundai / Kia Cars & SUVs (2013-06)





S20059

Nissan / Infiniti Cars & SUVs (2017-07)





S20129

Toyota / Scion Cars & SUVs (2007-03)





S20183

Nissan Cars & SUVs (2020-13)

5





S20068

Ford / Lincoln Cars, Trucks, SUVs & Vans (2020-11)



S20067

Ford / Lincoln / Mercury Cars, Trucks, SUVs & Vans (2025-09)



S20176

Chrysler / Dodge / Jeep Cars & SUVs (2018-07)



S20008

GM Trucks, SUVs & Vans (2009-05)



S20062

Ford / Lincoln Trucks, SUVs & Vans (2020-11)

Related Parts

Whether cable or electronic, a vehicle's throttle control system is often made up of more than just the throttle body. Standard® offers a full line of key components needed to keep this system operating correctly.



Throttle Position Sensors

Monitors the throttle plate angle and sends information to the vehicle's ECU

Standard® Throttle Position Sensors maintain specific installed outputs to match the original

More than 280 TPSs available with coverage through model year 2021



Intake Manifold Actuators

Controls airflow within the intake manifold

Standard® Variable Intake Manifold Actuators are designed with premium components to prevent intake linkage failure and deliver long service life

Coverage through model year 2025 for import and domestic vehicles

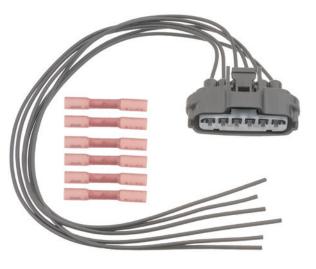


Accelerator Pedal Sensors

Indicates the position of the throttle pedal and sends information to the vehicle's ECU

Standard® Accelerator Pedal Sensor assemblies are 100% tested to ensure the most accurate pedal position information

420+ APSs available with coverage through model year 2025



ETB Connectors

High-quality direct replacements eliminate the need for a new harness, replacing only the damaged connector for a cost-effective repair solution

All Standard® Connectors are 100% tested for precise mechanical and electric performance

Coverage through model year 2025 for import and domestic vehicles

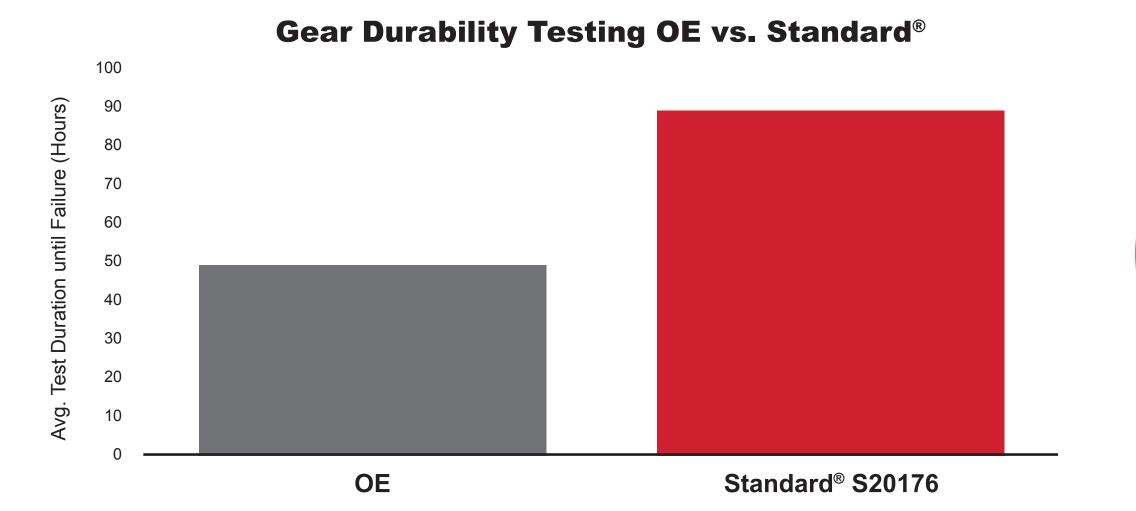


Gear Durability Testing & Results

SMP engineers utilize an accelerated durability test which continuously rotates the throttle plate ten degrees per second while it is in the near-closed position. This continues until mechanical failure occurs.

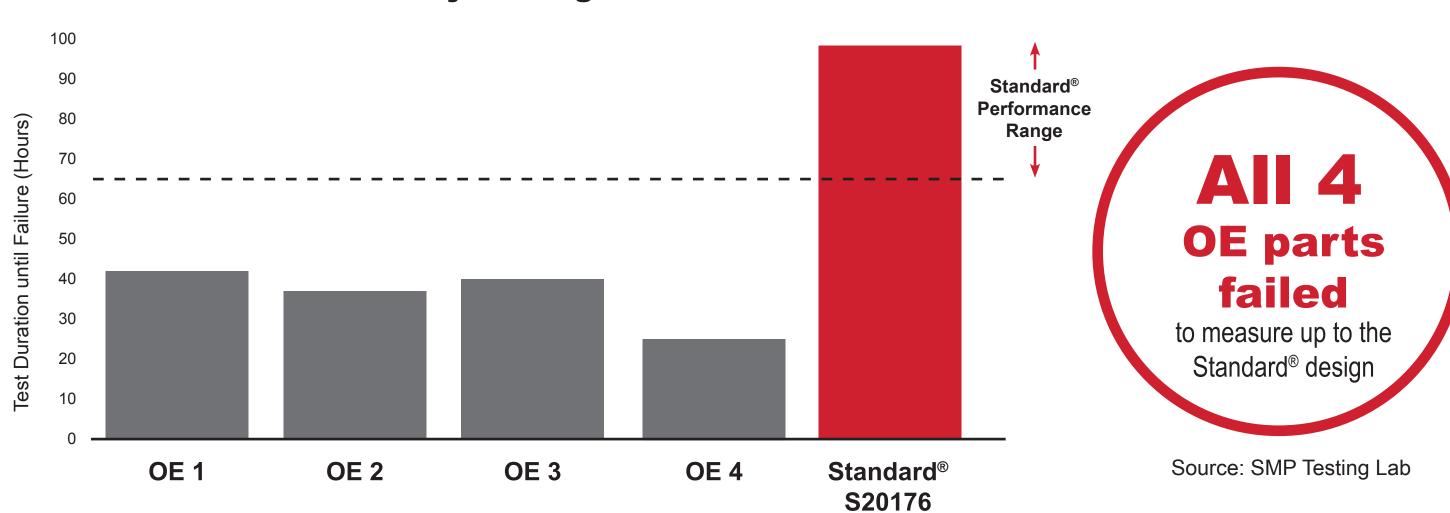
Standard® used this test to reengineer the Jeep / Chrysler 2.0L electronic throttle body which often fails due to poor gear geometry and weak materials. The Standard® S20176 is a direct-fit replacement and lasts 80% longer than the OE thanks to its updated internal design.

Standard® outperforms the original for durability





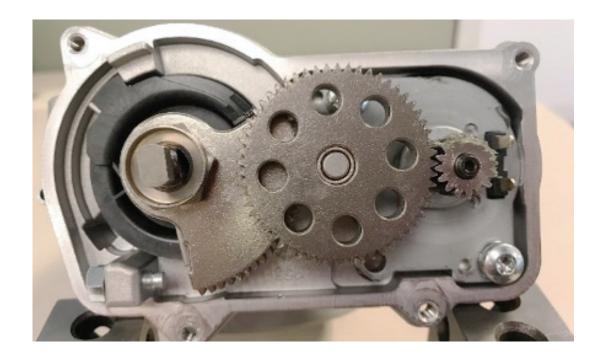
Gear Durability Testing OE vs. Standard®





Standard® Engineering

Millions of OE GM 5.3L and 6.0L V8 throttle bodies were produced using flawed internal designs which lead to premature failure. Standard® engineers identified these weak points and entirely redesigned our S20006 Electronic Throttle Body to address them.



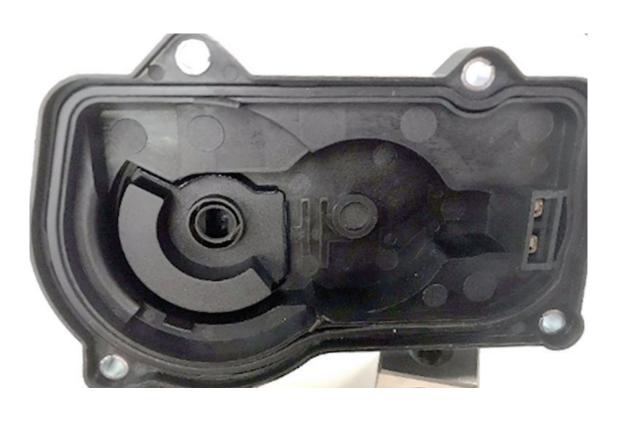
Upgraded Stainless Steel Gears

S20006 uses a stainless steel gearset instead of plastic like the OE, resulting in a better-performing and longer-lasting ETB.



Totally Enclosed Contact Brushes

The contact brushes are totally enclosed and separate from the gearset and other moving parts. Motor contacts are plated to minimize contact resistance and resist corrosion. Screw holes include steel inserts to limit compression to prevent plastic from cracking and ensure a complete seal.



Sealed Construction

Improved elastomeric seal protects sensor from harsh underhood conditions to prevent contamination, improving reliability.

Source: SMP Testing Lab, 2020

Testing

Our ETBs are the result of superior design and the testing proves it.

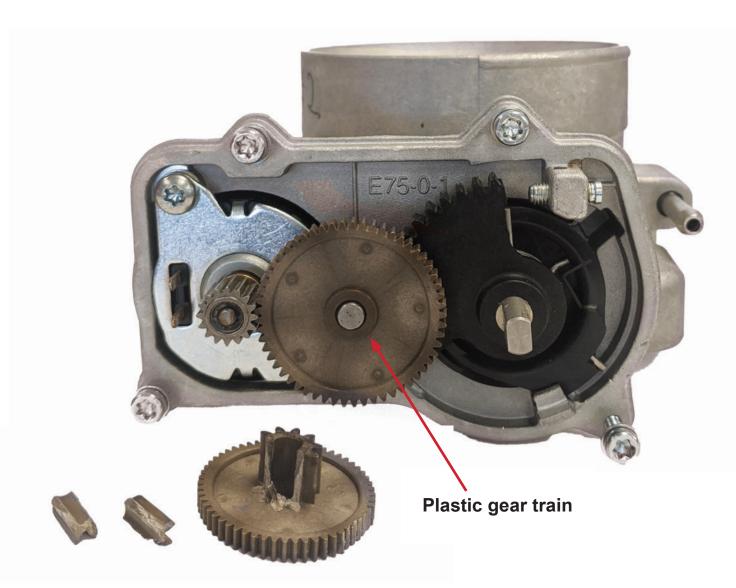
Standard® ETBs only utilize the highestquality internal components, including stainless steel gear trains. This attention to quality is why our ETBs outlast the competition.

Visit **StandardBrand.com** for detailed test results.

Standard[®] Electronic Throttle Bodies' superior quality stands up to the most severe underhood conditions and strenuous demands of today's engines – the competition did not.

COMPETITION

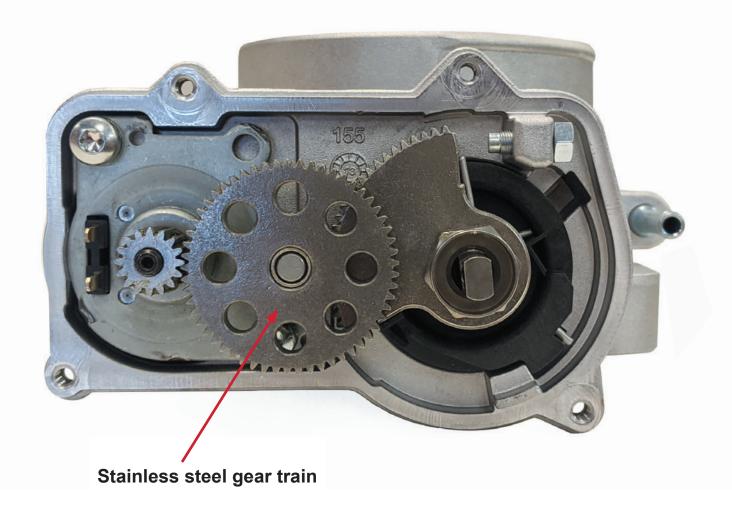
FAILED



- After only 10 days of testing, the competitor ETB failed with a cracked compound gear
- Inherent design flaws rendered the competitor unit unusable







- Even after 45 days of endurance testing, our ETB was intact and fully operational
- Standard® delivers a premium-quality ETB that performs under the toughest conditions

Source: SMP Testing Lab, 2020

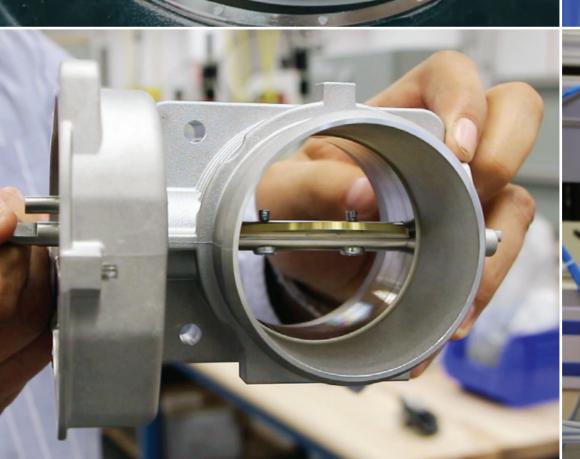


Expert Manufacturing

As an expert Electronic Throttle Body manufacturer, we maintain complete quality control throughout the entire manufacturing process. We assemble and calibrate the components and validate output voltages to ensure they match OE for proper fit and precise performance.

Standard® ETBs are application-specific and precision-engineered to perform.



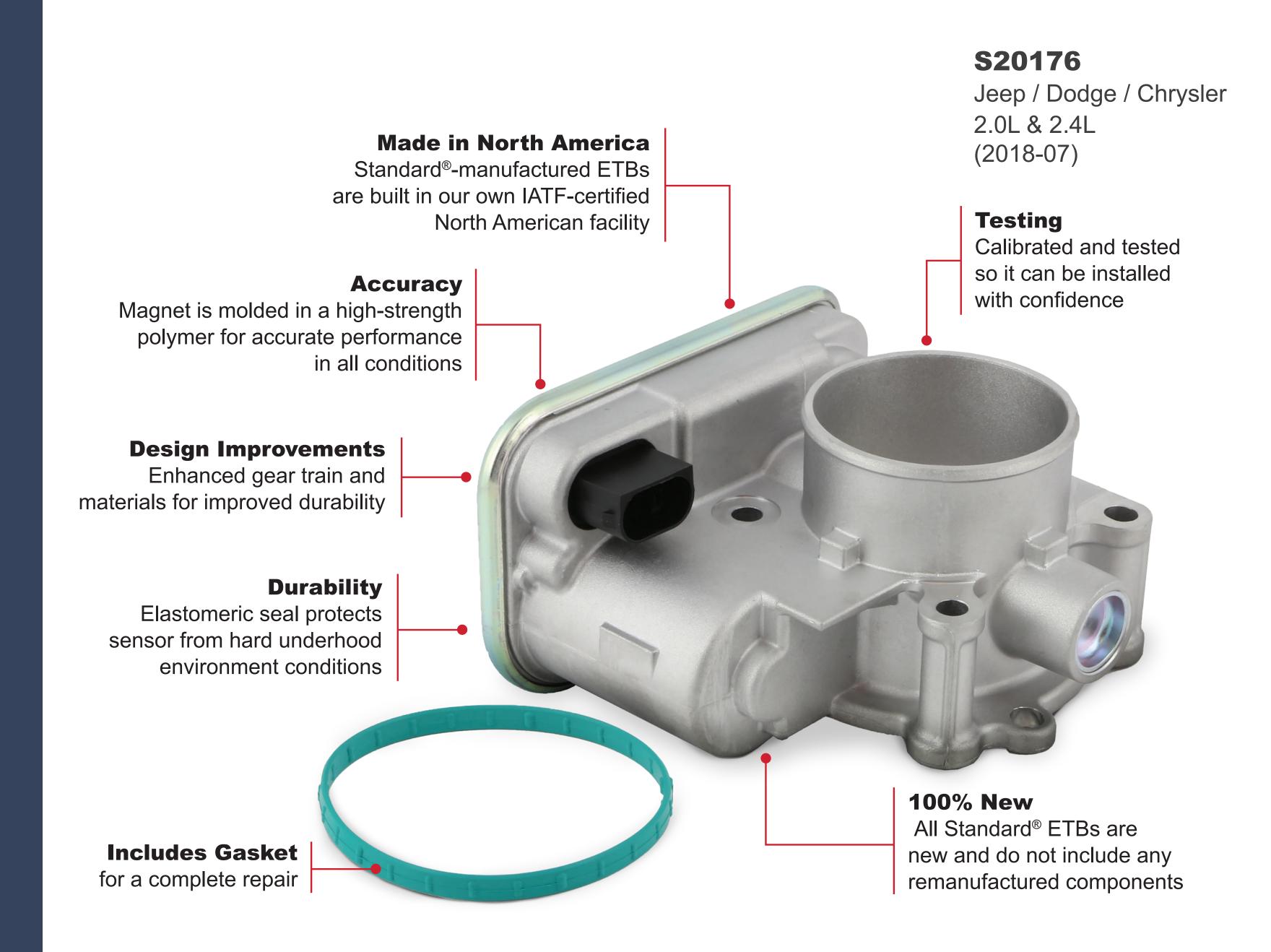






Standard® Quality

The highest-quality components, attention to detail and rigorous testing are why professional technicians trust Standard® more than any other brand. When technicians install an all-new ETB from Standard® they know it will perform and last.





A Closer Look at Our Premium ETBs



Housing

Our housings are constructed using corrosion-resistant aluminum and are CNC-machined to a 0.4 micron surface finish. Air velocity, flow, and pressure losses through the ETB are also verified by use of Computational Fluid Dynamic (CFD) testing software.



Throttle Plate

Brass and aluminum throttle plates are CNC-machined with tolerance less than 0.001 inches.



Gear Train

Designed and simulated using sophisticated gear design software and precision-molded in the U.S.A., our double reduction gear train uses powdered metal and high-strength synthetic materials to prevent gears from failing.



Throttle Plate Shaft

Stainless steel throttle plate shafts are precision-machined and centerless ground to ensure proper alignment of the throttle plate in the throttle bore, and low friction when paired with precision needle roller bearings.



Bearings

We double-seal both our deep-grooved ball bearings and drawn cup needle roller bearings to control the amount of air leakage from the bearings into the intake. Plus, our bearings are designed to operate in the housing between -40°F and 284°F.



Motor

Our motors are rated for exceptional life in temperatures ranging from -40°F to 248°F. Plus, our motors' integrated ball bearing design helps minimize cogging torque and our dynamometer testing ensures OE-matching performance.



Standard® Pro Training Tech Tips

Standard® Pro Trainers have installed hundreds of ETBs and trained thousands of technicians. Here's what they say to look out for during an ETB installation.



Many ETB problems are caused by a loose pin fit at the electrical connector. Do your customer a favor and replace the pigtail connector when you're replacing the ETB



Ensure proper diagnosis occurs prior to replacing the ETB. Keep in mind that other systems, such as traction control and ABS, can affect the throttle opening and performance. Ensure that all those issues are corrected before diagnosing a throttle concern



High idle or intermittent stalling are common concerns after replacing an ETB if the proper relearn procedure isn't followed. Refer to service information to verify if and how to perform a relearn for the vehicle you're working on



Standard® Professional Training

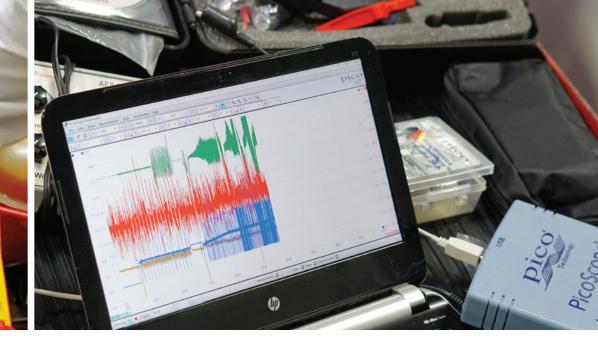
Award-Winning In-Person, Live Virtual, and Online Learning

Standard® Pro Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of Standard® training, our extensive YouTube video library has over 700 technical and installation videos.









Available Classes

Diagnosing VW Drive By Wire

Electronic Throttle Control

Electronic Throttle Control Fundamentals

Ford Electronic Throttle Control

GM Electronic Throttle Control

Throttle Body Diagnostics



Available Classes

Ford Gas Engines Update

GM Engine Controls

Honda / Acura Diagnostics

Nissan / Infiniti Diagnostics

Torque Management and Electronic Throttle Systems

Toyota / Lexus Diagnostics

VW / Audi Diagnostics



For information on replacing Electronic Throttle Bodies, search "Throttle" on the **Standard Brand** YouTube channel or scan the QR code for the <u>ETB playlist</u>





Electronic Throttle Bodies